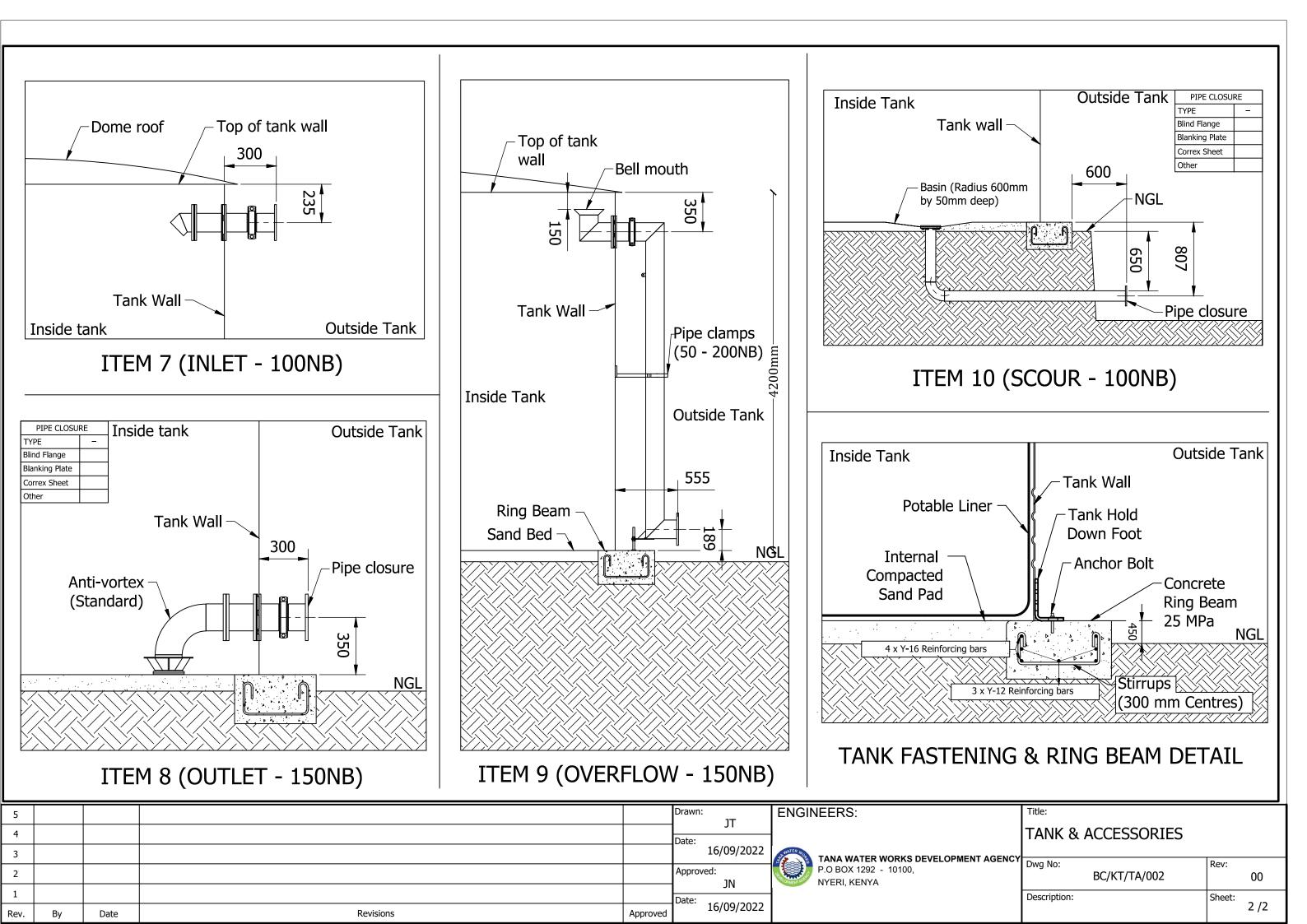


5				Drawn: JT	ENGINEERS:	Title:	
4				Date:		TANK & ACCESSORIES	
3				16/09/2022	ANTER OF	Dura Nat	Dovu
2				Approved: JN	TANA WATER WORKS DEVELOPMENT AGENCY P.O BOX 1292 - 10100,	BC/KT/TA/001	Rev: 00
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DA	PARTS LIST						
 R	DESCRIPTION						
	Zincalume Steel Panels, Steel Grade G300,						
with AZ150 Heavy Duty Coating.							
overs	Wind Girts are made from 2.4 mm hot dipped						
01010	galvanised sheet metal. Punched and bent						
	into profile						
	Reinforced, 25MPa min.						
	Made from SHS (300 MPa min) and EA steel.						
	Hot dipped galvanised after fabrication. Roof						
	rated to withstand a 67m/s wind load.						
	Zincalume corrugated sheets, 0.47 mm thick,						
	Grade G550, with AZ150 coating.						
	Fixed, c/w internal & external ladders, safety						
	cage, platform, access hatch & hand rails.						
	Internal deflector, external flange.						
	Internal anti-vortex (Standard), external						
	flange c/w pipe closure.						
	Internal Bell Mouth, external Downpipe with						
	flanged termination complete with 2 x pipe						
	clamps.						
ONB	Internal flange, external flange c/w pipe						
	closure.						
	Mechanical (half height reading)						
	Static, 76 x 76 SHS.						

- Nozzle & accessory positions are for representation only, please indicate final positions if

- Projects to select the appropriate pipe closure for each designated nozzle.



CONCRETE RING BEAM NOTES AND GUIDELINES

1. This document contains the minimum required dimensions and guidelines and is not to be used for construction unless officially issued by an approved engineer or company representative

2. Ring beam sizes shown are suitable for geographic areas which do not experience wind speeds exceeding 43 m/s (154.8 km/h). Should wind speeds in excess of this be expected, then special designs must be prepared.

5. It is very important to ensure that foundation conditions comply to the following mimimums.

Minimum requirements:

- Safe bearing capacity should equal or exceed 100 kPa
- The founding material must be stable

- Hand float top surface

6. Most sands and gravels that have been compacted to 100 kPa or more will be adequate, provided that there is stable soil underneath.

7. Should there be any doubt about the stability or strength of the foundation, site specific professional engineering advice must be sought.

8. In areas with corrosive soil conditions, special protective measures should be used.

9. Ring beam width and depth are tank model dependant and allow for specialised jacking when required. Ring beam dimensions must not be altered for any unapproved reason and without any consultation from the supplier.

10. Not to scale

CONSTRUCTION TOLERANCES

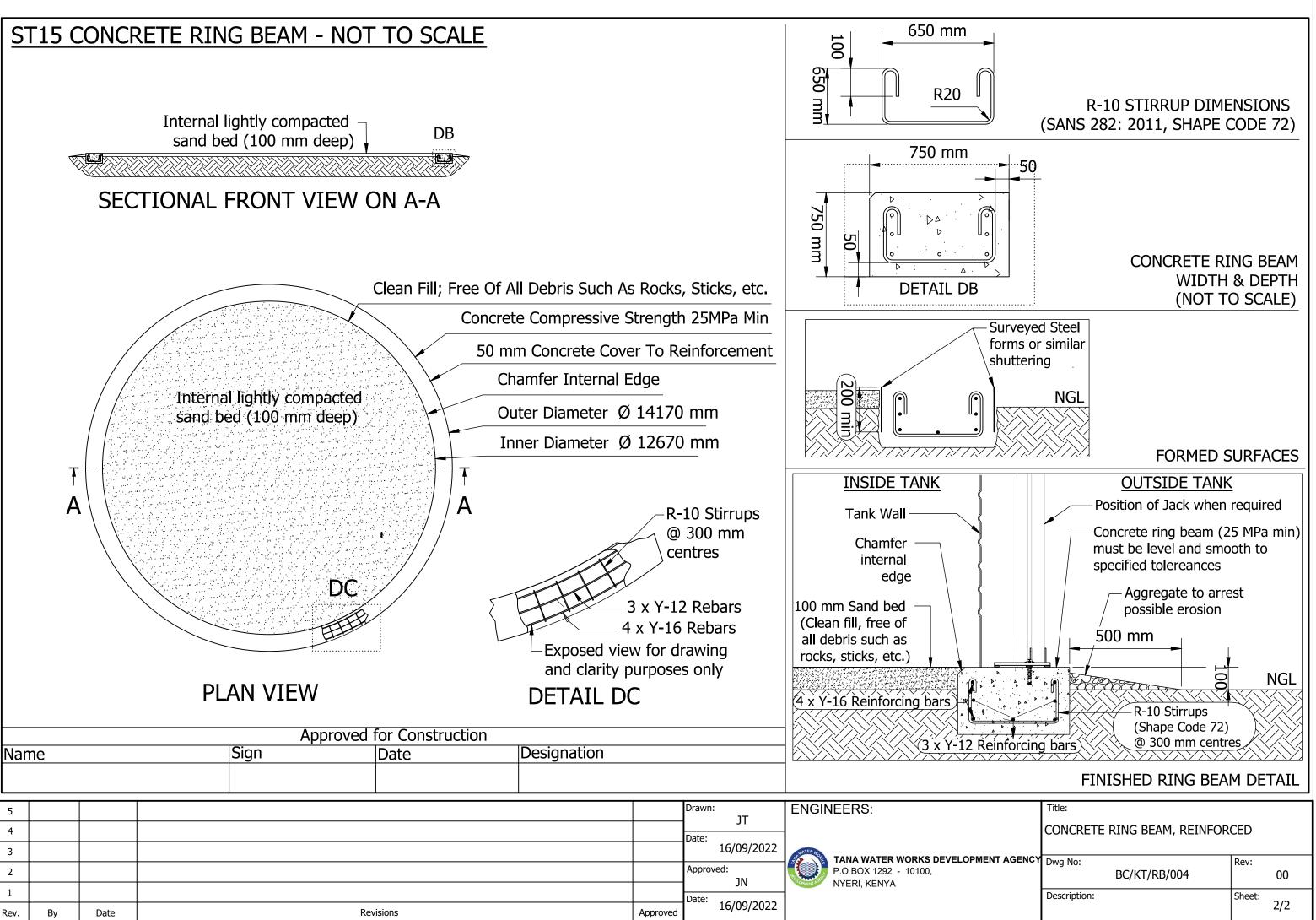
Outside Diameter	+ 20 mm - 0 mm
Inside Diameter	+ 0 mm - 20 mm
Level of top surface	 +/- 2 mm over any 2 m sector of circumference measured/surveyed at tank wall final position. +/- 4 mm over entire ring beam

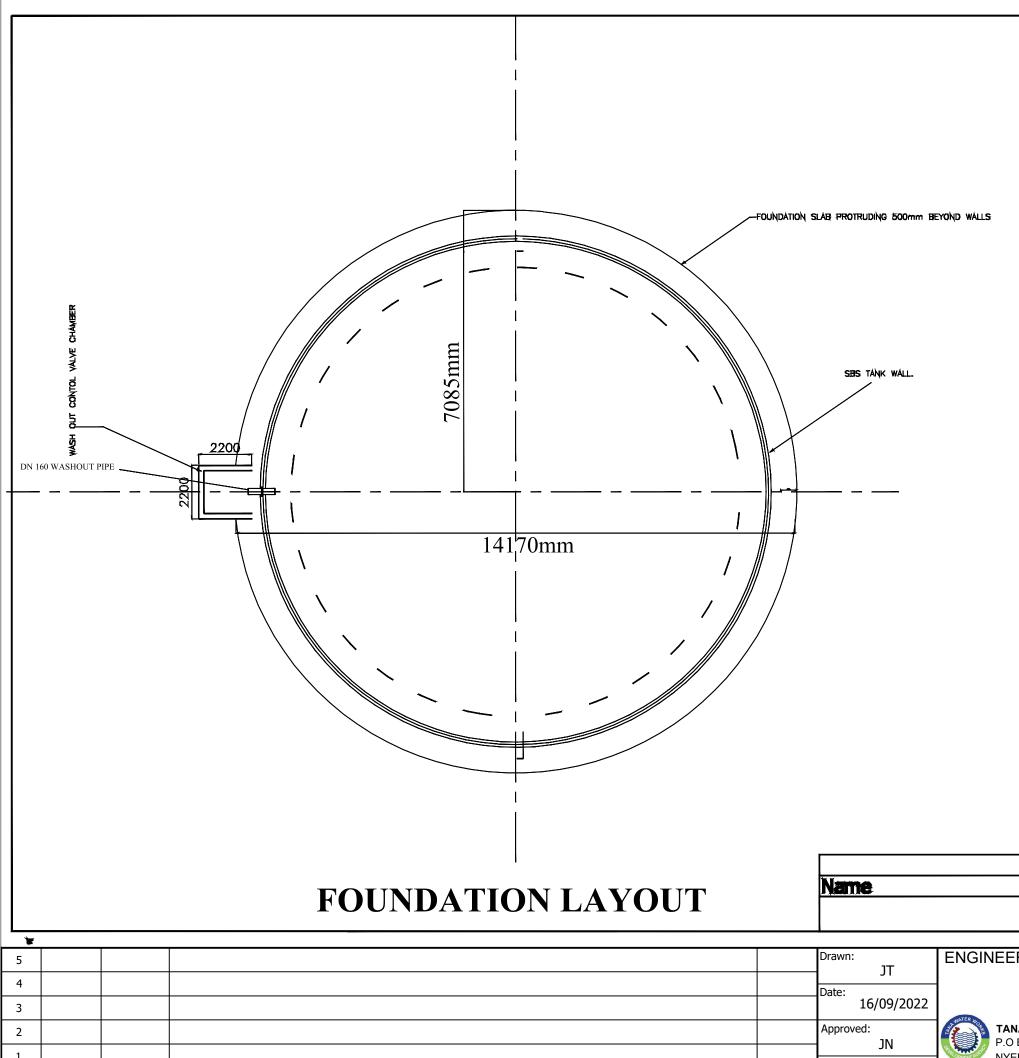
· · ·			+/- 4 mm over entire ring beam	Approved for Construction						
					Name		Sign	Date	Designation	
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4					JI Date:				CONCRETE RING BEAM, REINFOR	CED
3					16/09/2022	PWATER WOL				1-
2					Approved: JN		VATER WORKS DEVELOPMEN X 1292 - 10100, KENYA	IT AGENCY	Dwg No: BC/KT/RB/003	Rev: 00
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ST15 CONCRETE RING BEAM & STIRRUP DIMENSIONS

Ring Beam Outer Diameter \emptyset
Ring Beam Inner Diameter Ø
Ring Beam Width
Ring Beam Depth
Stirrup Width
Stirrup Depth
Height of Tank

14170 mm
12670 mm
750 mm
750 mm
650 mm
650 mm
4200 mm





1. Concrete mix:- Unless otherwise specified the concrete shall be a 1:1.5:3 mix and shall give min. work cube strength or 18N/mm2 at 7 days and 25N/mm2 at 28 days.

2. Aggregates in coarse and fine to be clean and devoid of foreign matter comply with BS 882. With maximum aggregate size of 20mm

3.Steel must be high tensile deformed type 2 with characteristic strenght of not less than 425N/mm2

4. Steel placing:- No concreting shall be done until the placing of steel reinforcement has been inspected and approved by a site Engineer.

5, Concrete cover:- Unless otherwise specified min, cover over main bars to be 50mm for foundation,25mm for slabs,30mm for beam and 40mm for column,

6. Construction breaks and shuttering stripping time to be directed and approved by site Engineer.

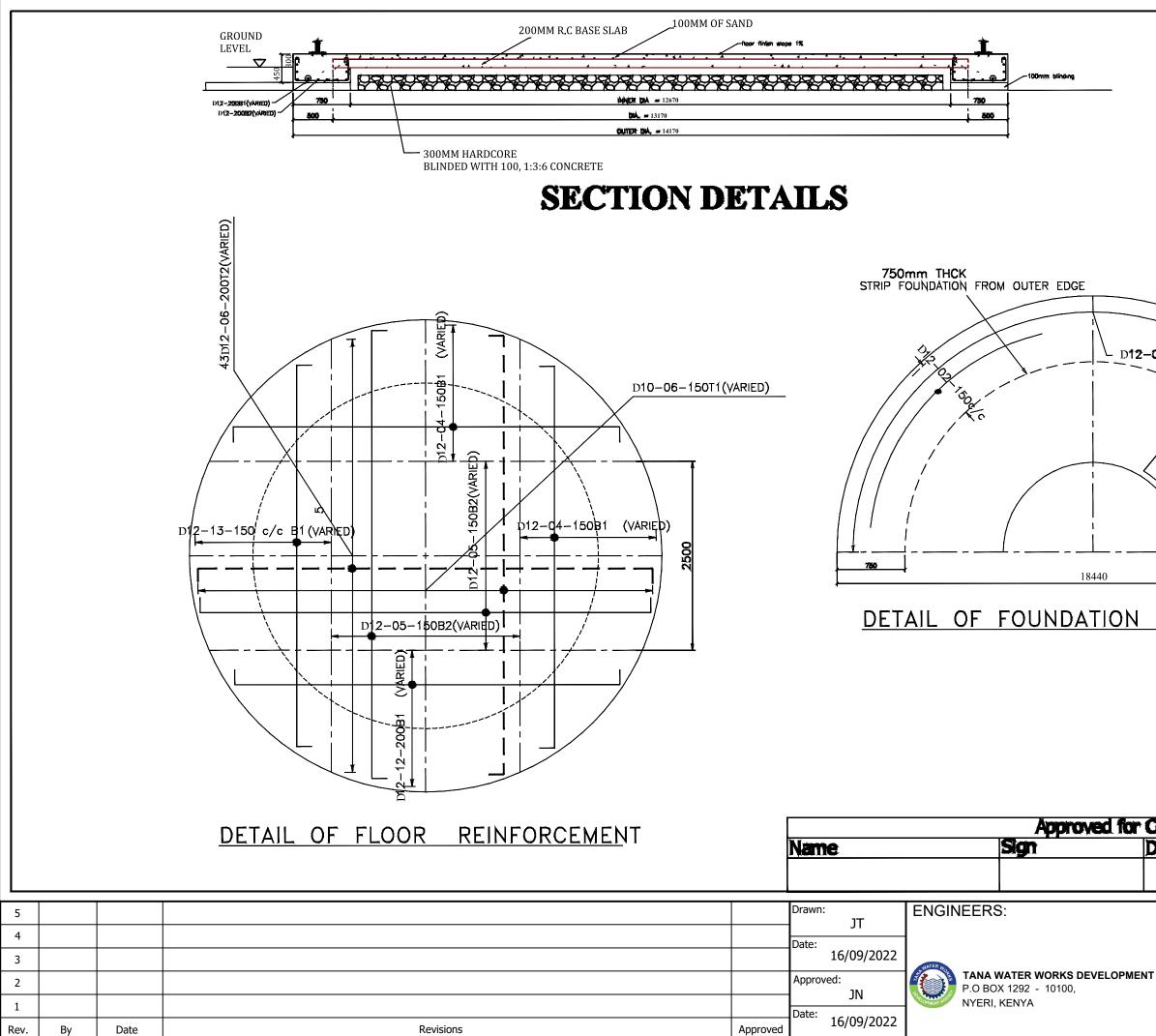
7. Curing:- The exposed surface of the concrete shall be kept moist for a min. period of 7 days after placing.

8. Any disagreement should be immediately specified to this office before placing.

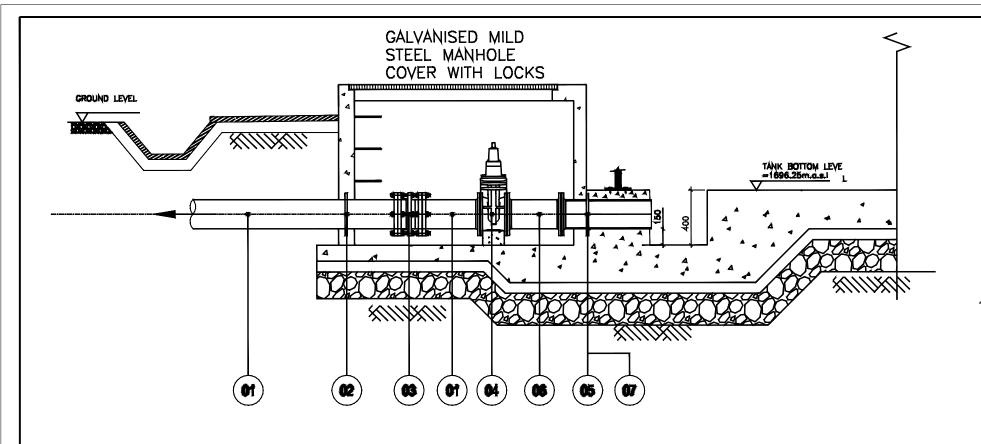
9.Water proofing (Internally):-Provide 20mm thick rendering added sealocrete waterprofing compound as per sealocrete hand book, or approved equivalent

10. The foundations have been designed for soil with bearing capacity of 100kn/m2, actual bearing soil capacity to be confirmed on site.

			Approved for Construction							
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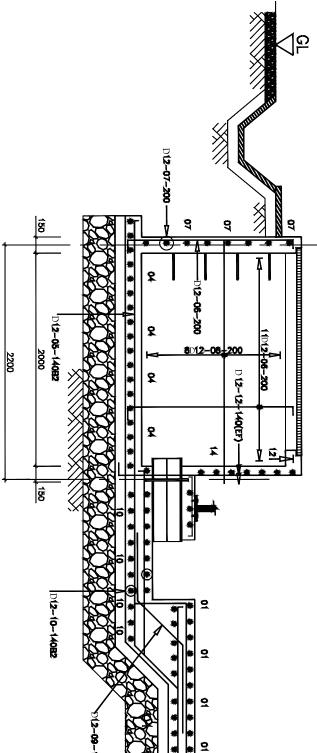


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SCALE 1:20

	SCHEDULE OF PIPES & FITTINGS							
ID.	liem	Quantity (Nos)						
01	Steel Pipe, Flange-Spigot, Length to fit, PN16, DN160	02						
02	Steel Wall Puddle flange for DN160 Pipeline	01						
03	DCI Dismantling Piece, PN16, DN160	01						
04	DCI Gate Valve, Flanged, PN16, DN160	01						
05	Flange-Spigot Pipe, PN16, DN160, with Wall Puddle Flange	01						
06	Flanged Pipe, Length to fit, PN16, DN160	01						
07	Flange-Spigot Pipe, PN16, DN200, with Wall Puddle Flange	01						



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	WASHOUT DETAILS	
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